Amendments to the Claims:

This listing of claims will replace all prior versions, and listings of claims in the application:

Listing of Claims:

| · I | Claims 1-9 (canceled). |
|------|--|
| 1 | 10. (Currently amended) A vibratable aperture plate comprising: |
| 2 | a vibratable member that is configured to vibrate upon application of an electrical |
| 3 | signal; |
| 4 | a plate body operably coupled to the vibratable member, the plate body having a |
| 5 | top surface, a bottom surface, and a plurality of apertures extending from the top surface to the |
| 6 | bottom surface, wherein each aperture is defined by a tapered portion which tapers inward from |
| 7. | the bottom surface toward the top surface and a flared portion that extends from the top surface |
| 8 | toward the bottom surface and that flares away from the tapered portion, and wherein the flared |
| 9 | portion and the tapered portion have the same share an axis of symmetry such that when a liquid |
| 10 . | is supplied to the bottom surface and the aperture plate is vibrated using the vibratable member, |
| 11 | liquid droplets are ejected through the flared portion, wherein the plate body is electroformed to |
| 12 | produce the apertures, and wherein the tapered portion at an intersection with the flared portion |
| 13 | has a size in the range from about 1 micron to about 10 microns. |
| 1 | 11. (Original) An aperture plate as in claim 10, wherein the plate body is |
| 2 | constructed from materials selected from a group consisting of palladium, palladium nickel and |
| 3 | palladium alloys. |
| 1 | 12. (Original) An aperture plate as in claim 10, wherein the plate body |
| 2 | includes a portion that is dome shaped in geometry. |
| 1 | 13. (Original) An aperture plate as in claim 10, wherein the plate body has a |
| 2 | thickness in the range from about 20 microns to about 70 microns. |
| 1 | 14. (Original) An aperture plate as in claim 10, wherein the apertures have an |
| 2 | exit angle that is in the range from about 41° to about 49°. |
| 1 | Claims 15-30 (canceled). |

| 31. (Currently amended) An vibratable aperture plate comprising: |
|--|
| a vibratable member that is configured to vibrate upon application of an electrical |
| signal; |
| a plate body operably coupled to the vibratable member, the plate body having a |
| top surface, a bottom surface, and a plurality of apertures extending from the top surface to the |
| bottom surface, wherein the apertures each include an upper portion and a lower portion, wherein |
| the lower portion extends upwardly from the bottom surface and is generally concave in |
| geometry, and wherein the upper portion is tapered in a direction from the top surface to the |
| bottom surface and intersects at an intersection with the lower portion which flares outward such |
| that when a liquid is supplied to the top surface and the aperture plate is vibrated using the |
| vibratable member, liquid passes through the upper portion and is ejected through the lower |
| portion as liquid droplets, wherein the plate body is electroformed to produce the apertures, and |
| wherein the upper portion at the intersection has a size in the range from about 1 micron to about |
| 10 microns. |
| 32. (Currently amended) An aperture plate as in claim 31, wherein upper |
| portion has an angle of taper that is in the range from about 30° to about 60° at the intersection |
| with the lower portion, and a diameter that is in the range from about 1 micron to about 10 |
| microns at the intersection with the lower portion. |
| 33. (Original) An aperture plate as in claim 32, wherein the lower portion has |
| a diameter at the lower surface that is in the range from about 20 microns to about 200 microns, a |
| height in the range from about 4 microns to about 20 microns. |
| 34. (Currently amended) An aperture plate as in claim 31, wherein the bottom |
| surface is adapted to receive a liquid, and wherein the plate body is vibratable to eject liquid |
| droplets from the front top surface. |
| Claims 35-36 (canceled). |
| |
| 37. (Amended) An aperture plate as in claim 10, wherein the flared portion |
| |

Appl. No. 09/822,573 Amdt. dated January 13, 2005 Reply to Office Action of December 2, 2004

- 1 38. (Previously added) An aperture plate as in claim 10, wherein the plate
- 2 body has a thickness of at least about 20 microns.